

STICKER OPERATOR

DEFINITION

Shapes lumber to specified requirements in fabricating a variety of moldings by grinding and installing knives, balancing cutter heads, and operating a woodworking machine.

TYPICAL DUTIES

Operates a sticker machine to manufacture moldings used for floors, railings, door casings, building sidings, windows, chalk boards, and furniture.
Grinds and sharpens knives to specifications to match drawings, patterns, and samples.
Sets up sticker machine by installing knives and balancing cutter heads.
Fabricates templates and drawings from samples.
Prepares rough lumber for sticker using saws, jointers, and planers.
Performs related duties as assigned.

DISTINGUISHING CHARACTERISTICS AMONG RELATED CLASSES

The Sticker Operator produces moldings by grinding detailing knives to specifications, installing knives, balancing cutter heads, and feeding and operating the sticker.

A Senior Carpenter assists in managing the overall carpentry, plastering, and concrete-finishing operations in a designated maintenance and operations area.

A Mill Carpenter sets up and operates a variety of woodworking machines to cut and detail rough lumber to specified requirements for use in assembling a variety of cabinets, frames, furniture, and equipment.

A Carpenter performs rough and finish carpentry work in the alteration, repair, and construction of articles and structures of wood, fiberboard, and related materials.

SUPERVISION

General supervision is received from higher level craft personnel or a designated supervisor or manager. No supervision is exercised.

CLASS QUALIFICATIONS

Knowledge of:

Molding machines and other mill woodworking machinery and related equipment
Safety precautions to be observed in using multi-head woodworking machines and in a wood mill
Qualities and characteristics of a variety of woods and wood-related products used in producing various moldings

Ability to:

Operate and maintain a sticker machine as well as a variety of woodworking machines and equipment

Prepare accurate drawings from samples
Read and work from sketches, drawings, and blueprints
Follow oral and written instructions

Special Physical Requirement:

Safely lift and carry tools and materials that weigh up to 100 pounds
Ability to stand, walk, bend, crawl, climb, reach overhead, crouch, kneel, balance, push, and pull
tools and materials safely

ENTRANCE QUALIFICATIONS

Education

Graduation from high school or equivalent evidence of educational proficiency at the high school level.

Experience

Three years of experience that includes grinding knives and setting up and operating a sticker machine.

This class description is not a complete statement of essential functions, responsibilities, or requirements. Requirements are representative of the minimum level of knowledge, skill and abilities. Management retains the discretion to add or change typical duties of the position at any time.

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